## Synthesis of (3*R*,4*R*)-Hexane-3,4-diol from D-Mannitol<sup>†</sup>

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(3*R*,4*R*)-Hexane-3,4-diol was synthesized from D-mannitol by using a strategy of protection and deprotection of hydroxyl groups.

Enantiomerically pure vicinal diols are very useful chiral synthons in organic synthesis. Recently we reported a short and convenient synthesis of (2R,5R)-hexane-2,5-diol from D-mannitol.<sup>1</sup> While working in this area, we realized that (3R,4R)-hexane-3,4-diol<sup>2</sup> 1 can also be synthesized from D-mannitol only by changing the strategy of protection and deprotection of hydroxyl groups. Thus, a tetraol  $2^3$  was treated with Et<sub>3</sub>N and *p*-tosyl chloride in pyridine at 0 °C and further stirred at room temperature (r.t.) for 48 h to provide a tetratosylate 3 in 79% yield. The acetonide group of the tetratosylate 3 was deprotected using CuCl<sub>2</sub> · 2H<sub>2</sub>O<sup>4</sup> in MeCN at reflux temperature for 24 h to give a diol tosylate 4 in 96% yield. The diol tosylate 4 was treated with LiAlH<sub>4</sub> in THF–diethyl ether at r.t. for 24 h to provide the final diol  $1^{2a}$  in 49% yield.

In conclusion, (3R,4R)-hexane-3,4-diol was synthesized in three steps from an easily available precursor in an efficient manner.



## Experimental

Acetonide Tetratosylate **3**.—Solid *p*-toluenesulfonyl chloride (7 g, 36 mmol) was added in portions to a stirred solution of tetraol **2**<sup>3</sup> (1 g, 4.5 mmol) in pyridine (15 mL) and Et<sub>3</sub>N (2.5 mL, 18 mmol) at 0 °C. The reaction mixture was stirred for 48 h (0 °C to r.t.). It was diluted with CH<sub>2</sub>Cl<sub>2</sub> (50 mL) and the organic layer washed with 1 M HCl, water, brine, and dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>. The solvent was removed on a rotary evaporator, and the crude compound chromatographed over silica gel to afford tetratosylate **3** (3.8 g, 79% yield) as a white crystalline solid; mp 118–119 °C; *R*<sub>f</sub> 0.60 (2:3, EtOAc in light petroleum);  $[\alpha]_D^{25} + 12.0^\circ$  (c 1.0, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CCl<sub>4</sub>, 60 MHz)  $\delta$  1.26 (s, 6 H), 2.50 (s, 12 H), 3.9–4.8 (m, 8 H),

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7.35 (d, J = 8, 8 H), 7.80 (d, J = 8 Hz, 8 H). (Found: C, 52.78; H, 5.10, O, 26.82. Calc. for  $C_{37}H_{42}O_{14}S_4$ : C, 52.98; H, 5.01, O, 26.73%).

Tetratosylate Diol **4**.—A solution of acetonide **3** (3.5 g, 4.2 mmol) in MeCN (50 mL) was treated with CuCl<sub>2</sub> · 2H<sub>2</sub>O (2.1 g, 12.6 mmol) at r.t. and the reaction mixture stirred under reflux for 24 h. The flask was cooled and the solvent removed on a rotary evaporator. The crude mixture was chromatographed over silica gel to afford the tetratosylate diol **4** (3.2 g, 96% yield) as a white crystalline solid; mp 107–108 °C;  $R_{\rm f}$  0.80 (2:3, EtOAc in light petroleum);  $[\alpha]_{\rm D}^{25} - 38.9^{\circ}$  (c 1.0, CHCl<sub>3</sub>); IR (KBr) 3500 cm<sup>-1</sup>; <sup>1</sup>H NMR (CCl<sub>4</sub>, 60 MHz)  $\delta$  2.5 (s, 12 H), 3.6–4.85 (m, 8 H), 7.35 (d, J = 8 Hz, 8 H), (Found: C, 51.08; H, 4.78, O, 28.22. Calc. for C<sub>34</sub>H<sub>38</sub>O<sub>14</sub>S<sub>4</sub>: C, 51.13; H, 4.76, O, 28.07%).

(3R,4R)-Hexane-3,4-diol **1**.—A solution of tetratosylate **4** (2.5 g, 3.1 mmol) in THF (10 mL) was added slowly to a stirred suspension of LiAlH<sub>4</sub> (1.2 g, 31.5 mmol) in ether (50 mL) at r.t. The reaction mixture was stirred at the same temperature for 24 h. The excess of LiAlH<sub>4</sub> was destroyed by adding a few drops of EtOAc and the mixture treated with water (500  $\mu$ L), 4 M NaOH (aq) (400  $\mu$ L), and then water (1 mL) and stirred for 15 min. The white precipitate was filtered off, the filtrate was dried over anhydrous Na<sub>2</sub>SO<sub>4</sub> and the solvent removed on a rotary evaporator. The crude mixture was purified over silica gel to afford the diol **1** (180 mg, 49% yield) as an oil;  $R_f$  0.50 (1:1, EtOAc in light petroleum);  $[\alpha]_D^{25} + 16.6^{\circ}$  (c 1.2, CHCl<sub>3</sub>) {lit.<sup>2a</sup> (95% e.e. for its enantiomer)  $[\alpha]_D^{25} - 12.4^{\circ}$  (c 2.0, CHCl<sub>3</sub>).

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